

# PRODUCT CONFORMITY CERTIFICATE

This is to certify that the

## ***PG-350E Multi-component Gas Analyser***

Manufactured by:

### ***Horiba Europe GmbH***

*Julius Kronenberg Straße 9  
42799 Leichlingen  
Germany*

Has been assessed by Sira Certification Service  
And for the conditions stated on this certificate complies with:

**MCERTS Performance Standards for Continuous Emission  
Monitoring Systems, Version 3.5 dated June 2016, Annex F; Transportable Systems,  
EN15267-3:2007,  
& QAL 1 as defined in EN 14181: 2004**

Certification Ranges:

|                 |   |
|-----------------|---|
| CO              | 0 to 75 mg/m <sup>3</sup> *, 0 to 6250mg/m <sup>3</sup> |
| CO <sub>2</sub> | 0 to 20 Vol.%   |
| NO <sub>x</sub> | 0 to 134 mg/m <sup>3</sup> *                            |
| O <sub>2</sub>  | 0 to 25 Vol.%,* 0 to 10Vol.%                            |
| SO <sub>2</sub> | 0 to 143 mg/m <sup>3</sup> , 0 to 8580mg/m <sup>3</sup> |

\*(Additional testing for these gases has been conducted for certification to Annex F)

Project No: 16A29871/70174727  
Certificate No: Sira MC130223/02  
Initial Certification: 28 February 2013  
This Certificate issued: 27 February 2018  
Renewal Date: 27 February 2023

Joe Prince MSc, MInst MC  
Certification Manager

MCERTS is operated on behalf of the Environment Agency by

## **Sira Certification Service**

Unit 6, Hawarden Industrial Park  
Hawarden, Deeside, CH5 3US  
Tel: +44 (0)1244 679 900



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## Approved Site Application

*Any potential user should ensure, in consultation with the manufacturer, that the monitoring system is suitable for the intended application. For general guidance on monitoring techniques refer to the Environment Agency Monitoring Technical Guidance Notes available at [www.mcerts.net](http://www.mcerts.net)*

On the basis of the assessment and the ranges required for compliance with EU Directives, this instrument is considered suitable for use as an SRM and for verifying and calibrating installed CEMS, according to the requirements of EN14181. This portable analyser is also considered suitable for use as a back-up CEM, excluding the measurement of daily mean SO<sub>2</sub> values for plants that operate within the scope of the 2000/76/EC (WID) Directive.

The field test was conducted on a municipal waste incinerator.

## Basis of Certification

This certification is based on the following Test Report(s) and on Sira's assessment and ongoing surveillance of the product and the manufacturing process:

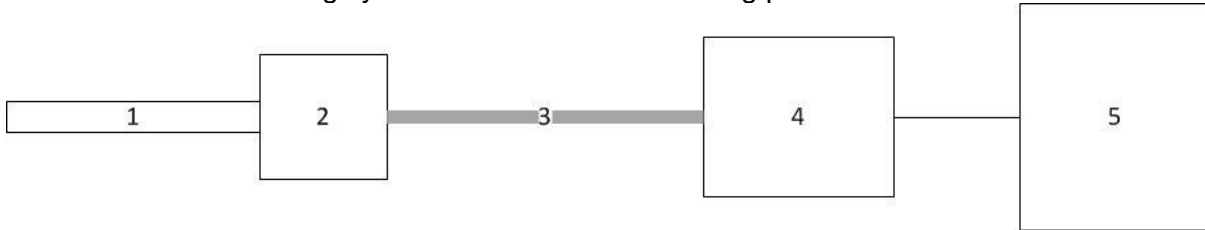
- TÜV report 936/21217617/A\_en\_draft dated 5<sup>th</sup> October 2012
- TUV report 936/20130327 dated 27<sup>th</sup> March 2013
- TUV report 936/21221241/A dated 26<sup>th</sup> February 2013 (SRM data for CO)
- TUV report 936/21221241/B dated 26<sup>th</sup> February 2013 (SRM data for NO<sub>x</sub>)
- TUV report 936/21221241/C dated 26<sup>th</sup> February 2013 (SRM data for O<sub>2</sub>)

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This Certificate issued : 27 February 2018

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### Product Certified

The PG-350E measuring system consists of the following parts:



| 1. Sample Probe                             | 2. Heated Filter                     | 3. Heated Sample Line                              | 4. Gas Conditioning   | 5. Analyser            |
|---|--------------------------------------|--|---|------------------------|
| Model: M&C type PSP 4000-H/C sampling probe | N/A – (Integrated with sample probe) | Model: : M&C type PSP-W 4M Heated Sample Line (5m) | Model: M&C type PSS 5 Condensing dryer / Horiba PD-100 permeation dryer<br><br>(Note 1) | Model: PG-350 Analyser |

Note 1: For measurements of SO<sub>2</sub> the Horiba PD-100 permeation dryer must be used.

This certificate applies to all instruments fitted with software version P2001009001A / 1.01 (serial number VC4DFKB9 onwards).

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## Certified Performance

The instrument was evaluated for use under the following conditions:

Ambient Temperature Range: +5°C to +40°C  
Instrument IP rating: IP40

Results are expressed as error % certification range. The results in the table below relate to the requirements of EN 15267-3.

| Test  | Results expressed as % of the certification range |      |       |    | Other results | MCERTS specification |
|---|---|------|-------|----|---------------|----------------------|
|   | <0.5  | <1   | <2    | <5 |               |                      |
| Response time                                       |   |      |       |    |               |                      |
| NO <sub>x</sub>                                     |   |      |       |    | 31s           | <200s                |
| SO <sub>2</sub>                                     |   |      |       |    | 86s           | <200s                |
| CO  |   |      |       |    | 28s           | <200s                |
| CO <sub>2</sub>                                     |   |      |       |    | 29s           | <200s                |
| O <sub>2</sub>                                      |   |      |       |    | 41s           | <200s                |
| Repeatability standard deviation at zero point      |   |      |       |    |               |                      |
| NO <sub>x</sub>                                     | 0.00  |      |       |    |               | <2.0%                |
| SO <sub>2</sub>                                     | 0.00  |      |       |    |               | <2.0%                |
| CO  | 0.10  |      |       |    |               | <2.0%                |
| CO <sub>2</sub>                                     | 0.00  |      |       |    |               | <2.0%                |
| O <sub>2</sub>                                      | 0.02  |      |       |    |               | <0.20%               |
| Repeatability standard deviation at reference point |   |      |       |    |               |                      |
| NO <sub>x</sub>                                     | 0.10  |      |       |    |               | <2.0%                |
| SO <sub>2</sub>                                     | 0.30  |      |       |    |               | <2.0%                |
| CO  | 0.20  |      |       |    |               | <2.0%                |
| CO <sub>2</sub>                                     | 0.10  |      |       |    |               | <2.0%                |
| O <sub>2</sub>                                      | 0.02  |      |       |    |               | <0.20%               |
| Lack-of-fit   |   |      |       |    |               |                      |
| NO <sub>x</sub>                                     |   | 0.75 |       |    |               | <2.0%                |
| SO <sub>2</sub>                                     |   | 0.70 |       |    |               | <2.0%                |
| CO  |   | 0.61 |       |    |               | <2.0%                |
| CO <sub>2</sub>                                     |   |      | -1.00 |    |               | <2.0%                |
| O <sub>2</sub>                                      | -0.10   |      |       |    |               | <0.20%               |

Certificate No : Sira MC130223/02  
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| Test   | Results expressed as % of the certification range |      |      |      | Other results  | MCERTS specification                  |
|--|---|------|------|------|----------------|---------------------------------------|
|  | <0.5  | <1   | <2   | <5   |                |                                       |
| Influence of ambient temperature zero point (+5°C to +40°C)                        |   |      |      |      |                |                                       |
| NO <sub>x</sub>  | 0.00  |      |      |      |                | <5.0%                                 |
| SO <sub>2</sub>  |   |      |      | 2.10 |                | <5.0%                                 |
| CO   | -0.20   |      |      |      |                | <5.0%                                 |
| CO <sub>2</sub>  | -0.20   |      |      |      |                | <5.0%                                 |
| O <sub>2</sub>   | -0.40   |      |      |      |                | <0.50%                                |
| Influence of ambient temperature reference point (+5°C to +40°C)                   |   |      |      |      |                |                                       |
| NO <sub>x</sub>  |   |      | 1.80 |      |                | <5.0%                                 |
| SO <sub>2</sub>  |   |      |      | 2.40 |                | <5.0%                                 |
| CO   |   |      |      | 2.00 |                | <5.0%                                 |
| CO <sub>2</sub>  |   |      | 1.00 |      |                | <5.0%                                 |
| O <sub>2</sub>   | -0.15   |      |      |      |                | <0.50%                                |
| Influence of sample gas flow for extractive CEMS                                   |   |      |      |      |                |                                       |
| NO <sub>x</sub>  | 0.10  |      |      |      |                | <2.0%                                 |
| SO <sub>2</sub>  | 0.30  |      |      |      |                | <2.0%                                 |
| CO   | 0.10  |      |      |      |                | <2.0%                                 |
| CO <sub>2</sub>  | 0.10  |      |      |      |                | <2.0%                                 |
| O <sub>2</sub>   | -0.01   |      |      |      |                | <0.20%                                |
| Influence of voltage variations (190 to 250V)                                      |   |      |      |      |                |                                       |
| NO <sub>x</sub>  | 0.40  |      |      |      |                | <2.0%<br>(<0.20% for O <sub>2</sub> ) |
| SO <sub>2</sub>  |   |      | 1.00 |      |                |                                       |
| CO   |   | 0.50 |      |      |                |                                       |
| CO <sub>2</sub>  | 0.40  |      |      |      |                |                                       |
| O <sub>2</sub>   | 0.02  |      |      |      |                |                                       |
| Influence of vibration (10 to 60Hz (±0.3mm), 60 to 150Hz at 19.6m/s <sup>2</sup> ) |   |      |      |      | Not applicable | To be reported                        |

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| Test   | Results expressed as % of the certification range |       |       |    | Other results | MCERTS specification                                      |
|--|---|-------|-------|----|---------------|---|
|  | <0.5  | <1    | <2    | <5 |               |   |
| Cross-sensitivity at zero with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> & HCl      |   |       |       |    |               |   |
| NO <sub>x</sub>  |   | 0.63  |       |    |               | <4.0%   |
| SO <sub>2</sub>  | -0.48   |       |       |    |               | <4.0%   |
| CO   | -0.48   |       |       |    |               | <4.0%   |
| CO <sub>2</sub>  | 0.00  |       |       |    |               | <4.0%   |
| O <sub>2</sub>   | 0.00  |       |       |    |               | <0.40%  |
| Cross-sensitivity at reference with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> & HCl |   |       |       |    |               |   |
| NO <sub>x</sub>  |   | -0.52 |       |    |               | <4.0%   |
| SO <sub>2</sub>  |   |       | -1.82 |    |               | <4.0%   |
| CO   |   | -0.87 |       |    |               | <4.0%   |
| CO <sub>2</sub>  |   | -0.55 |       |    |               | <4.0%   |
| O <sub>2</sub>   | 0.00  |       |       |    |               | <0.40%  |
| Converter Efficiency   |   |       |       |    | 95.8%         | >95%  |
| Measurement uncertainty  |   |       |       |    |               |   |
| NO <sub>x</sub>  |   |       |       |    | 6.6%          | Guidance - at least 25% below max permissible uncertainty |
| SO <sub>2</sub>  |   |       |       |    | 13.8%         |   |
| CO   |   |       |       |    | 6.7%          |   |
| CO <sub>2</sub>  |   |       |       |    | 4.2%          |   |
| O <sub>2</sub>   |   |       |       |    | 2.0%          |   |

Certificate No : Sira MC130223/02  
 This Certificate issued : 27 February 2018

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| Test                            | Results expressed as % of the certification range   |      |       |    | Other results     | MCERTS specification  |
|---------------------------------|---|------|-------|----|-------------------|---|
|                                 | <0.5  | <1   | <2    | <5 |                   |   |
| Calibration function (field)    |   |      |       |    |                   |   |
| NO <sub>x</sub>                 |   |      |       |    | 0.9842            | >0.90   |
| SO <sub>2</sub>                 |   |      |       |    | 0.9847            | >0.90   |
| CO                              |   |      |       |    | 0.9013            | >0.90   |
| CO <sub>2</sub>                 |   |      |       |    | 0.9960            | >0.90   |
| O <sub>2</sub>                  |   |      |       |    | 0.9989            | >0.90   |
| Response time (field)           |   |      |       |    |                   |   |
| NO <sub>x</sub>                 |   |      |       |    | 58s               | <200s   |
| SO <sub>2</sub>                 |   |      |       |    | 68s               | <200s   |
| CO                              |   |      |       |    | 57s               | <200s   |
| CO <sub>2</sub>                 |   |      |       |    | 55s               | <200s   |
| O <sub>2</sub>                  |   |      |       |    | 56s               | <200s   |
| Lack of fit (field)             |   |      |       |    |                   |   |
| NO <sub>x</sub>                 |   | 0.75 |       |    |                   | <2.0%   |
| SO <sub>2</sub>                 | 0.42  |      |       |    |                   | <2.0%   |
| CO                              |   | 0.53 |       |    |                   | <2.0%   |
| CO <sub>2</sub>                 |   |      | -1.00 |    |                   | <2.0%   |
| O <sub>2</sub>                  | 0.05  |      |       |    |                   | <0.2%   |
| Maintenance interval            |   |      |       |    | Note 2<br>4 weeks | >8 days   |
| Zero and Span drift requirement | The device allows for recording of zero and span drift and thus fulfils the requirements of QAL3 according to EN 14181. |      |       |    |                   | Clause 6.13 & 10.13<br><br>Manufacturer shall provide a description of the technique to determine and compensate for zero and span drift. |

Certificate No :               Sira MC130223/02  
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| Test  | Results expressed as % of the certification range |    |       |       | Other results | MCERTS specification               |
|---|---|----|-------|-------|---------------|------------------------------------|
|   | <0.5  | <1 | <2    | <5    |               |                                    |
| Change in zero point over maintenance interval      |   |    |       |       |               |                                    |
| NO <sub>x</sub>                                     | 0.37  |    |       |       |               | <3.0%                              |
| SO <sub>2</sub>                                     |   |    |       | 2.38  |               | <3.0%                              |
| CO  |   |    | 1.94  |       |               | <3.0%                              |
| CO <sub>2</sub>                                     |   |    |       | 2.31  |               | <3.0%                              |
| O <sub>2</sub>                                      | 0.13  |    |       |       |               | <0.20%                             |
| Change in reference point over maintenance interval |   |    |       |       |               |                                    |
| NO <sub>x</sub>                                     |   |    |       | 2.63  |               | <3.0%                              |
| SO <sub>2</sub>                                     |   |    |       | -2.63 |               | <3.0%                              |
| CO  |   |    | -1.56 |       |               | <3.0%                              |
| CO <sub>2</sub>                                     |   |    |       | 2.06  |               | <3.0%                              |
| O <sub>2</sub>                                      | -0.16   |    |       |       |               | <0.20%                             |
| Availability  |   |    |       |       |               |                                    |
| All Gasses  |   |    |       |       | 99%           | >95%<br>(>98% for O <sub>2</sub> ) |
| Reproducibility                                     |   |    |       |       |               |                                    |
| NO <sub>x</sub>                                     |   |    | 1.30  |       |               | <3.3%                              |
| SO <sub>2</sub>                                     |   |    | 1.80  |       |               | <3.3%                              |
| CO  |   |    | 1.60  |       |               | <3.3%                              |
| CO <sub>2</sub>                                     | 0.20  |    |       |       |               | <3.3%                              |
| O <sub>2</sub>                                      | 0.12  |    |       |       |               | <0.20%                             |

Note 2: The Horiba PG-350E has a maintenance interval of 4 weeks. The work detailed below has to be carried out at regular intervals, depending on local conditions:

- Measured values checked for plausibility on a regular basis.
- Visual inspection at regular intervals including temperature checks of heated gas paths, flow checks and checks for error warnings of the analyser during measurements.
- If operated with the condensing drier with its own test gas pump, sufficient gas oversupply behind the test gas cooler needs to be ensured.
- Weekly inspections of test gas filters, gas processing systems, test gas lines and gas connections.
- If used for mobile applications, zero and span point of the analyser need to be tested before and after measurement by applying test gases.

Certificate No : Sira MC130223/02  
This Certificate issued : 27 February 2018

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Additional testing for Annex F; Transportable systems according to; EN 15058 for CO (0 to 75 mg/m<sup>3</sup>) EN 14792 for NO<sub>x</sub> (0 to 134 as NO and 0 to 205 as NO<sub>2</sub>) & EN 14789 for O<sub>2</sub> (0 to 25 Vol.-%)

Results are expressed as error % certification range, unless stated otherwise. Results in the table below relate to Annex F; Transportable Systems, of the MCERTS standard.

| Test            | Results expressed as % of the certification range |      |    |    | Other results | MCERTS specification |
|-----------------|---|------|----|----|---------------|----------------------|
|                 | <0.5  | <1   | <2 | <5 |               |                      |
| Response time   |   |      |    |    |               |                      |
| CO              |   |      |    |    | 30s           | <200s                |
| NO <sub>x</sub> |   |      |    |    | 31s           | <200s                |
| O <sub>2</sub>  |   |      |    |    | 41s           | <200s                |
| Detection Limit |   |      |    |    |               |                      |
| CO              | 0.43  |      |    |    | NOTE 3        | <2.0%                |
| NO <sub>x</sub> | 0.07  |      |    |    |               | <2.0%                |
| O <sub>2</sub>  | 0.12  |      |    |    |               | <0.20%               |
| Lack of fit     |   |      |    |    |               |                      |
| CO              |   | 0.61 |    |    |               | <2.0%                |
| NO <sub>x</sub> |   | 0.75 |    |    |               | <2.0%                |
| O <sub>2</sub>  | 0.10  |      |    |    |               | <0.30%               |
| Zero drift      |   |      |    |    |               |                      |
| CO              | 0.38  |      |    |    |               | <2.0%                |
| NO <sub>x</sub> | -0.04   |      |    |    |               | <2.0%                |
| O <sub>2</sub>  | -0.04   |      |    |    |               | <0.20%               |
| Span drift      |   |      |    |    |               |                      |
| CO              | 0.17  |      |    |    |               | <2.0%                |
| NO <sub>x</sub> | 0.15  |      |    |    |               | <2.0%                |
| O <sub>2</sub>  | 0.04  |      |    |    |               | <0.20%               |

Certificate No :               Sira MC130223/02  
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| Test                                       | Results expressed as % of the certification range |    |      |      | Other results | MCERTS specification |
|--|---|----|------|------|---------------|----------------------|
|  | <0.5  | <1 | <2   | <5   |               |                      |
| Sensitivity to atmospheric pressure        |   |    |      |      |               |                      |
| CO   | 0.22  |    |      |      |               | <1.5%                |
| NO <sub>x</sub>                            | 0.10  |    |      |      |               | <1.5%                |
| O <sub>2</sub>                             | 0.19  |    |      |      |               | <1.5%                |
| Sensitivity to sample gas flow             |   |    |      |      |               |                      |
| CO   | 0.10  |    |      |      |               | <1.0%                |
| NO <sub>x</sub>                            | 0.10  |    |      |      |               | <1.0%                |
| O <sub>2</sub>                             | 0.10  |    |      |      |               | <1.0%                |
| Sensitivity to ambient temperature at zero |   |    |      |      |               |                      |
| CO   | -0.20   |    |      |      |               | <3.0%                |
| NO <sub>x</sub>                            | 0.04  |    |      |      |               | <3.0%                |
| O <sub>2</sub>                             | -0.21   |    |      |      |               | <0.30%               |
| Sensitivity to ambient temperature at span |   |    |      |      |               |                      |
| CO   |   |    |      | 2.00 |               | <3.0%                |
| NO <sub>x</sub>                            |   |    | 1.53 |      |               | <3.0%                |
| O <sub>2</sub>                             | 0.11  |    |      |      |               | <0.30%               |
| Sensitivity to electrical voltage          |   |    |      |      |               |                      |
| CO   | -0.35   |    |      |      |               | <2.0%                |
| NO <sub>x</sub>                            | -0.23   |    |      |      |               | <2.0%                |
| O <sub>2</sub>                             | 0.02  |    |      |      |               | <0.10%               |

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| Test                       | Results expressed as % of the certification range |      |    |      | Other results | MCERTS specification |
|----------------------------|---|------|----|------|---------------|----------------------|
|                            | <0.5  | <1   | <2 | <5   |               |                      |
| Cross sensitivity          |   |      |    |      | NOTE 4        |                      |
| CO                         |   | 0.53 |    |      |               | <4.0%                |
| NO <sub>x</sub>            | 0.00  |      |    |      |               | <4.0%                |
| O <sub>2</sub>             | 0.00  |      |    |      |               | <0.20%               |
| Converter Efficiency       |   |      |    |      | 95.7%         | >95%                 |
| NO <sub>x</sub>            |   |      |    |      |               |                      |
| Repeatability at zero      |   |      |    |      |               |                      |
| CO                         | 0.10  |      |    |      |               | <1.0%                |
| NO <sub>x</sub>            | 0.00  |      |    |      |               | <1.0%                |
| O <sub>2</sub>             | 0.03  |      |    |      |               | <0.20%               |
| Repeatability at span      |   |      |    |      |               |                      |
| CO                         | 0.20  |      |    |      |               | <1.0%                |
| NO <sub>x</sub>            | 0.10  |      |    |      |               | <1.0%                |
| O <sub>2</sub>             | 0.02  |      |    |      |               | <0.20%               |
| Combined Uncertainty       |   |      |    |      |               |                      |
| CO                         |   |      |    | 4.63 |               | <6.0%                |
| NO <sub>x</sub>            |   |      |    | 4.52 |               | <10.0%               |
| O <sub>2</sub>             |   |      |    |      | 5.03          | <6.0%                |
| Response time in the field |   |      |    |      |               |                      |
| CO                         |   |      |    |      | 57s           | <200s                |
| NO <sub>x</sub>            |   |      |    |      | 55s           | <200s                |
| O <sub>2</sub>             |   |      |    |      | 56s           | <200s                |
| Losses and Leakages        |   |      |    |      |               |                      |
| CO                         |   | 0.53 |    |      |               | <2.0%                |
| NO <sub>x</sub>            | 0.29  |      |    |      |               | <2.0%                |
| O <sub>2</sub>             | 0.27  |      |    |      |               | <2.0%                |

Note 3: Limit of detection testing was only conducted in the laboratory testing.

Note 4: Interferents used during testing; CO Interferents – O<sub>2</sub>, CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O  
 NO<sub>x</sub> Interferents – NH<sub>3</sub>, CO<sub>2</sub>  
 O<sub>2</sub> Interferents – NO, NO<sub>2</sub>, CO<sub>2</sub>

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## Description

The PG-350E is a portable gas analyser that uses an extractive system for measuring CO, NO or NO<sub>x</sub>, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub>. The analyser uses three measurement principles, chemiluminescence for NO, non-dispersive infrared (NDIR) for the measurement CO, CO<sub>2</sub>, SO<sub>2</sub>. O<sub>2</sub> is measured using a paramagnetic sensor. The instrument measures a maximum of five gas components.

The PG350E system contains the analyser unit with sampling pump; a built-in electronic cooler for water removal in the internal reference gas stream; a condensate separator; an NO<sub>2</sub> to NO converter for NO<sub>x</sub> measurement; a heated sample probe; a 5 metre heated line. A supplementary cooler must be used. This can be an M & C type PSS 5 or a similar type. A permeation dryer Horiba PD-100 with inlet temperature <120°C is applicable when SO<sub>2</sub> measurements are required.

## General Notes

1. This certificate is based upon the equipment tested. The Manufacturer is responsible for ensuring that on-going production complies with the standard(s) and performance criteria defined in this Certificate. The Manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management system shall be subject to regular surveillance according to 'Regulations Applicable to the Holders of Sira Certificates'. The design of the product certified is defined in the Sira Design Schedule for certificate No. Sira MC130223/00
2. If certified product is found not to comply, Sira Certification Service should be notified immediately at the address shown on this certificate.
3. The Certification Marks that can be applied to the product or used in publicity material are defined in 'Regulations Applicable to the Holders of Sira Certificates'.
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