

# PRODUCT CONFORMITY CERTIFICATE

This is to certify that the

## ***Oxymitter 4000 Oxygen Analyser (with operator interface LOI)***

Manufactured by:

### ***Rosemount, Inc.***

*8200 Market Boulevard  
Chanhassen, MN 55317, USA*

*&*

*Emerson Process Management Asia Pacific Ltd.*

*9 Gul Road #01-03,  
Singapore 629361, Rep. of Singapore*

*&*

*Circuitio del Progreso 27,  
Parque Industrial Progreso,  
Mexicali B.C. 21190, Mexico*

has been assessed by CSA Group  
and for the conditions stated on this certificate complies with:

### **Environment Agency Guidance**

**“MCERTS for stack emissions monitoring equipment at industrial installations”**

**- Continuous emissions monitoring systems(CEMS)**

**Published 20 October 2020**

**EN 15267-1:2009, EN15267-2:2009, EN 15267-3:2007**

**& QAL 1 as defined in EN 14181: 2014**

Certification ranges:

O<sub>2</sub>     0 to 25% vol.

Project number: 80102842  
Certificate number: Sira MC070087/06  
Initial certification: 10 January 2007  
This certificate issued: 01 December 2021  
Renewal date: 09 January 2027



Andrew Young  
Environmental Team Manager

MCERTS is operated on behalf of the Environment Agency by

## **CSA Group Testing UK Ltd**

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*The MCERTS certificate consists of this document in its entirety.*

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## Approved Site Application

*Any potential user should ensure, in consultation with the manufacturer, that the monitoring system is suitable for the intended application. For general guidance on monitoring techniques refer to the Environment Agency Monitoring Technical Guidance Notes available at [www.mcerts.net](http://www.mcerts.net)*

This instrument is considered suitable for use on waste incineration and large combustion plants. This CEMS has been proven suitable for its measuring task (parameter and composition of the flue gas) by use of the QAL 1 procedure specified in EN14181. The lowest certified range for each determinand shall not be more than 1.5 times the daily average emission limit value (ELV) for incineration plants, and not more than 2.5 times the ELV for other types of applications.

## Basis of Certification

This certification is based on the following Test Report(s) and on Sira's assessment and ongoing surveillance of the product and the manufacturing process:

TUV Rheinland Report Number 936/21203476/A dated 11 July 2005  
TUV Rheinland Report Number 936/21203476/B dated 09 May 2006  
TUV Rheinland Report Number 936/21224055/A dated 11 February 2014  
Catalyst Environmental AST Report CSW-0965 dated 14-16 November 2012

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## Product Certified

The Oxymitter 4000 measuring system consists of the following parts:

- In-situ O2 Transmitter Oxymitter 4000, consisting of heated sampling probe & evaluation and control unit, operator interface LOI (Local Operator Interface).
- Automatic calibration system IMPS 4000 (optional) - The device can be operated with or without the automatic calibration system IMPS 4000, which controls the feeding of test gases.

For instruments already installed, this certificate applies to all instruments fitted with software version 5.03 onwards (serial number F-07000001 onwards).

For EN 15267-3, this certificate applies to all instruments fitted with software version 5.05 serial number M-1301648 onwards).

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## Certified Performance

The instrument was evaluated for use under the following conditions:

Ambient Temperature Range: -20°C to +50°C  
Instrument IP rating: IP66

Note: For outdoor installations the analyser needs to be mounted into an IP65 environment. If the instrument is supplied with an enclosure, then the ambient temperature shall be monitored inside the enclosure to ensure that it stays within the above ambient temperature range.

Results are expressed as error % of certification range, unless otherwise stated.

Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Response time  O <sub>2</sub>					Note 1 Note 2 <22s	<200s
Repeatability standard deviation at zero point  O <sub>2</sub>	0.0					<0.2%
Repeatability standard deviation at reference point  O <sub>2</sub>	0.02					<0.2%
Lack-of-fit  O <sub>2</sub>	0.10					<0.2%
Influence of ambient temperature zero point  O <sub>2</sub>	-0.07					<0.5%
Influence of ambient temperature reference point  O <sub>2</sub>	-0.43					<0.5%
Influence of sample gas pressure  O <sub>2</sub>	0.06					<0.2%
Influence of voltage variations 190 to 250V  O <sub>2</sub>	-0.07					<0.2%
Influence of vibration (60 to 150Hz at 1 octave at 19.6m/s <sup>2</sup> )  O <sub>2</sub>	0.02					<0.2%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Cross-sensitivity at zero with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> , HCl O <sub>2</sub>	0.15					<0.4%
Cross-sensitivity at reference with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> , HCl O <sub>2</sub>	0.05					<0.4%
Measurement uncertainty O <sub>2</sub> (No ELV for O <sub>2</sub> )					Guidance - at least 25% below max permissible uncertainty 3.2%	<7.5% (10%)
Calibration function (field) O <sub>2</sub>					>0.9964	>0.90
Response time (field) O <sub>2</sub>					<10s	<200s
Lack of fit (field) O <sub>2</sub>					1.98%	<0.2%
Maintenance interval (field)					Four weeks	>8 days
Zero and Span drift requirement	The CEMS is not fitted with an automatic drift corrector. Drift behaviour was assessed during the field test; the zero and span point drift was recorded via the analogue outputs.					Clause 6.13 & 10.13  Manufacturer shall provide a description of the technique to determine and compensate for zero and span drift.

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Change in zero point over maintenance interval (field) O <sub>2</sub>	0.10					<0.2%
Change in reference point over maintenance interval (field) O <sub>2</sub>	0.20				Note 3	<0.2%
Availability (field) O <sub>2</sub>					>99.9%	>98%
Reproducibility (field) O <sub>2</sub>	0.14					<0.2%

Note 1: The oxygen content is measured under wet conditions.

Note 2: The system configuration with the operator interface LOI was tested.

Note 3: The instrument went out of specification after 8 weeks and was adjusted.

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## Description

The Oxymitter 4000 Oxygen Transmitter is an in-situ mounted device designed to measure the net concentration of remaining oxygen in an industrial combustion processes process after the fuels have been oxidized. The equipment measures oxygen percentage by reading the voltage developed across a heated yttria stabilized zirconia disc. The electronics within the transmitter controls probe temperature and provides an isolated 4-20 mA output proportional to the measured oxygen concentration along with HART digital communication. The Transmitter includes a Local Operator Interface (LOI) consisting of infrared keys and a vacuum fluorescent display for operation, monitoring and troubleshooting.

The IMPS 4000 Intelligent Multiprobe Sequencer is capable of calibrating up to four Oxymitter 4000 Transmitters. Communication between the IMPS and the Oxymitter is via a two wire handshake signal with a cable length of up to 1000 ft (303m). The IMPS utilizes a PLC to provide the necessary signals for controlling the internal gas solenoids and offers alarm contact output signal s to provide calibration status to the user's control system.

## General Notes

1. This certificate is based upon the equipment tested. The Manufacturer is responsible for ensuring that on-going production complies with the standard(s) and performance criteria defined in this certificate. The manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management system shall be subject to regular surveillance according to 'Regulations Applicable to the Holders of CSA Group Testing UK Ltd Certificates'.
2. The design of the product certified is held and maintained by TUV Rheinland for certificate No. Sira MC070087/06.
3. If a certified product is found not to comply, CSA Group should be notified immediately at the address shown on this certificate.
4. The certification marks that can be applied to the product or used in publicity material are defined in 'Regulations Applicable to the Holders of CSA Group Testing UK Ltd Certificates'.
5. This document remains the property of CSA Group and shall be returned when requested by CSA Group.

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