Canadian Standards Association
178 Rexdale Boulevard, Rexdale, Ontario, Canada, M9W 1R3
Association Canadienne de Normalisation
Telex 06-965887 / Cable Canstan

Date: June 25, 1975

PLASTIC PIPE CERTIFICATION
NOTICE NO. 25

To: Manufacturers, Suppliers and Users of Plastic Pipe, Plastic Fittings and Solvent Cements, and Others Interested

Subject: Certification Service for PVC Underground Telecommunication Cable Ducting

The Canadian Standards Association is pleased to announce that a certification service for PVC underground telecommunication cable ducting is now available.

This program was developed at the request of manufacturers.

Requirements

Certification of PVC underground telecommunication cable ducting will be based on compliance with the requirements of CSA Standard B196.3, "PVC Underground Telecommunication Cable Ducting".

Standard B196.3 will be available approximately September 15, 1975. Copies of this Standard may be obtained from CSA's Standards Sales Section (Rexdale).

Certification of raw material for use as plastic ducting is covered in CSA's Plastic Pipe Certification Notice No. 12.

Surveillance

Manufacturers participating under this service will be required to maintain suitable records which are to be made available to CSA Inspectors, on request. Insepction and/or test may be carried out at any time on production lots or stocks of all ducts for which certification has been granted and to which the certification marking "Certifié - Ⓢ - Certified" is or is intended to be applied.

Service Charges

Manufacturers applying for certification of products of this type will be covered under a Permanent Combined Deposit License. Details concerning this plan appear in CSA Plastic Pipe Certification Notice No. 22.

Under this plan, charges for testing, examination, report preparation and other functions in processing an application for certification are billed on a time/cost basis - travel and living expenses (if any) are extra.

Costs for servicing these certification agreements, including periodic in-plant inspections and retest, are also charged on a time/cost basis.

Marking

All certified PVC underground telecommunication cable ducting shall include the following permanent markings - in a contrasting colour and in characters not less than 3/16" high - appearing along the duct at intervals not exceeding 5 feet:

1) Manufacturer's name or trademark
2) Nominal duct size
3) The identification "PVC"
4) The words "Certifié Certified"
5) Applicable CSA Standard "B196.3"
6) "Type 1" (encased burial) or "Type 2" (direct burial)
7) The word "Teleduct"
8) Production date code*

*This includes date and, where relevant, shift, material used and factory.

Publication

CSA Certified PVC underground telecommunciation cable ducting will be listed on certification cards under the classification:

PLASTICS - Underground Cable Duct (Class 7616)

Phasing Out of Contract Testing

Before the certification service for this ducting became available these products were tested to the user's specifications. It should be noted such contract testing will be phased out as of January 1, 1976.

Enquiries

Anyone wishing to apply for certification, or desiring further information, is invited to contact:

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