

Date: February 4, 1976.

PLASTIC PIPE CERTIFICATION
NOTICE NO. 16A
(Supersedes Notice No. 16)

To: Manufacturers, Suppliers, Users of Solvent Cements
for Plastic Pipe; and Others Interested

Subject: CSA Certification Program for Solvent Cements

This Notice is to clarify and update the CSA Certification program for solvent cements. As such, it supersedes all previous Notices concerning this service.

Requirements

CSA Certification of solvent cements will be based upon compliance with the requirements of the appropriate Standard for the type of pipe involved.

Copies of these Standards may be obtained from CSA's Standard Sales Section, Rexdale. A remittance must accompany all orders under \$50.00.

End Use Product Types of Solvent Cement

Solvent cements fall into one of four end use product types. These are:

- A. cements for all non-pressure applications* involving ABS plastics;

*Non-pressure applications in general include:
DWV pipe, sewer pipe, conduit, and ducting

- B. cements for all non-pressure applications involving PVC plastics;
- C. cements for all pressure and non-pressure applications involving PVC plastics;
- D. cements for CPVC piping systems.

Marking

Printed labels, or direct printing on the container walls of solvent cement cans, shall include the following information:

1. the trade name or logo of the product (if one exists) and the name of the manufacturer or distributor;

2. the code number of the cement (if one exists);
3. the words "CSA Certified" and the CSA Monogram 
4. a product description of the cement type**;
5. the container size, and a production date code.

**The standardized product descriptions for the four end use product types (shown here in English and in French) which shall be used are:

- a. "ABS Solvent Cement for ABS Non-Pressure Applications"
"Colle dissolvante d'ABS pour installations en
ABS sans pression."
- b. "PVC Solvent Cement for PVC Non-Pressure Applications"
"Colle dissolvante de PVC pour installations en
PVC sans pression."
- c. "PVC Solvent Cement for PVC Pressure and Non-Pressure
Applications"
"Colle dissolvante de PVC pour installations en
PVC avec ou sans pression."
- d. "CPVC Solvent Cement for CPVC Piping Systems"
"Colle dissolvante de CPVC pour réseaux de
tuyauterie en CPVC."

Existing solvent cement can labels may be used until the supply is depleted. However, when new labels are printed they shall contain the information shown above, with the standardized product descriptions shown in either English or French or in both languages.

Publication

CSA Certified solvent cements are listed on certification cards and in the CSA List of Certified Plumbing Products under the classification:

PLASTICS - Solvent Cements (Class 7641)

Service Charges

Manufacturers applying for certification of solvent cements will be covered under a Permanent Combined Deposit License. Details concerning this licensing plan appear in CSA Plastic Pipe Certification Notice No. 22.

Under this plan, charges for testing, examination, report preparation and other functions in processing an application for certification are billed on a time/cost basis - travel and living expenses (if any) are extra.

Costs for maintaining the surveillance phase of the certification, including periodic in-plant inspections and retest, are also charged on a time/cost basis. The costs for administering to certification agreements under the P.C.D.L. plan are billed as an annual fee - \$100.00 (per factory).

Enquiries

Anyone desiring further information is invited to contact:

CANADIAN STANDARDS ASSOCIATION
Plumbing and Safety Products Section
178 Rexdale Boulevard
Rexdale, Ontario, Canada
M9W 1R3

c.c. 43